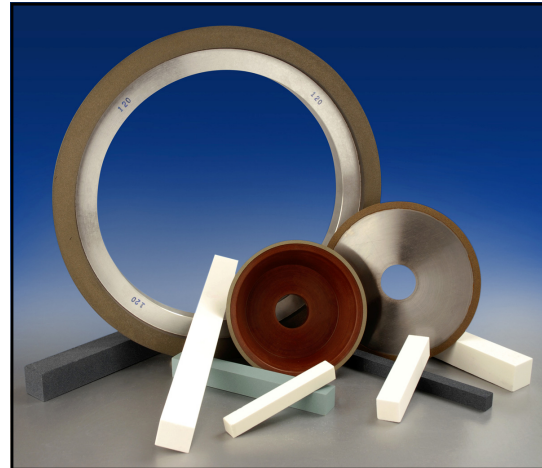


DRESSING STICKS FOR DIAMOND AND CBN WHEELS

BORIDE Engineered Abrasives produces a wide array of dressing sticks for vitrified diamond, CBN, resin, and metal bond diamond wheels. We use only premium aluminum oxide and silicon carbide materials to produce consistent quality products you expect from BORIDE Engineered Abrasives.

Dressing Stick Features:

- Sticks are free cutting and load resistant
- Product quality and lot-to-lot consistency is excellent
- Professional inkjet marking available to customize your products
- Advanced fine grit technology for precision applications
- Prompt lead time for delivery



Rules of Thumb...

Match the stick to type of diamond wheel being conditioned / dressed (i.e. grit & type). Soak sticks in water or coolant prior to use. If possible, dress at non-grinding speed.

Dressing Sticks for Diamond & CBN Grinding Wheels

Common Sizes	Grit sizes available in Aluminum Oxide & Silicon Carbide
1/2 x 1/2 x 4	80 ,100, 120, 150, 180, 220, 320, 400, 600, 800
1/2 x 1/2 x 6	
3/4 x 3/4 x 4	
3/4 x 3/4 x 6	
3/4 x 3/4 x 8	
1 x 1 x 6	
1 x 1 x 8	
1 x 1 x 10	

What stick to use?

Wheel Type	Vitrified Diamond	Resin Bond, Diamond, & CBN	Metal Bond Diamond	Glass Pencil Edging, Metal Bond
Stick	Aluminum Oxide or Silicon Carbide	Aluminum Oxide	Aluminum Oxide or Silicon Carbide	Aluminum Oxide



Sticks for the Glass Industry

Thickness	2.5mm up to 12mm
Widths	50mm standard
Lengths	180mm, 200mm, 230mm
Common Grit Sizes	120,150,180, 220
Material	White Aluminum Oxide



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